

# CANUCK HUNTER

## 12GA SHOTGUN ASSEMBLY INSTRUCTIONS

*Thank you for purchasing your new 2018 Canuck Hunter 12 gauge shotgun. Please read and follow these instructions to correctly assemble your gun for many years of enjoyment in the field and on the range.*

**First ensure you do not have any live ammunition in your gun or nearby as you assemble your gun.**

Second you will find two gas pistons, illustrated below, and BOTH of these are required to be fitted to the gun when assembled correctly. The gas cylinders are illustrated below, the LIGHT piston is shown in Figure 1 and the HEAVY piston is shown in Figure 2.



**FIGURE 1**-Light Gas Piston



**FIGURE 2**-Heavy Gas Piston

For use with 2 3/4" ammunition; Slide the HEAVY gas piston onto the magazine tube with the narrow end toward the slide as show in Figure 3. The small end of the gas piston fits into the slide. Fit the LIGHT piston into the gas cylinder of the barrel as shown in Figure 4.



**FIGURE 3**-Heavy Piston on mag tube

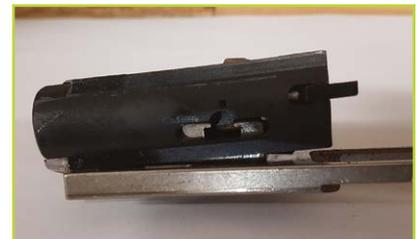


**FIGURE 4**-Light piston in gas cylinder

Ensure the bolt is properly fitted to the slide and the base of the bolt is flat against the slide as shown in Figure 5. The bolt spring and finger should NOT be visible. If you can see them as in Figure 6 STOP and fit the bolt correctly per figure 5. If the finger will not stay under the bolt contact Warranty.



**FIGURE 5**-Correct bolt fit on slide



**FIGURE 6**-Wrong bolt fit with finger showing

Align the barrel extension with the inside of the receiver and the gas piston over the magazine tube. Slide the barrel into place. You may have to ease the bolt and slide back as you insert the barrel to clear the barrel extension. Once in place the bolt will slide forward and lock in the barrel extension. Fit the handguard, ensure that the magazine tube block is in place, and fit the magazine tube cap snugly. Work the action to ensure it freely moves back and forward. Disassemble your gun in reverse order. Always store all parts of your gun in the supplied case.



**FIGURE 7**- 2 3/4" piston config



**FIGURE 8**-3" piston config

**For firing 3" shells** reverse the order of the gas pistons at assembly. Fit the LIGHT piston onto the magazine tube and the HEAVY piston into the gas cylinder and assemble as above. Correct assembly is shown in Figure 6 with the handguard removed for clarity.